

ART CLAYTM SILVER Basic Instruction Guide

Nautical Ring



<Material>

Art Clay Silver 650 Clay Type 10g	1pc
Art Clay Silver 650/1200 Paste Type	A small amount
Synthetic Gemstones Round 3φ/Aquamarine	2pcs
French Rope (SV925 Chain) 50cm	1pc

Complete piece

<Step by Step Guide>



1) Roll out 10g of clay and make an equal rope with a mini press etc., and flatten lightly.



2) Wrap a ring size sheet etc. of 3 sizes (Japanese ring size) bigger than an actual size around a wooden mandrel. Then, wrap the clay rope on it and make a round ring.



3) Wrap the French Rope around the ring while the clay is still soft. Then, make the French Rope pattern and dry.



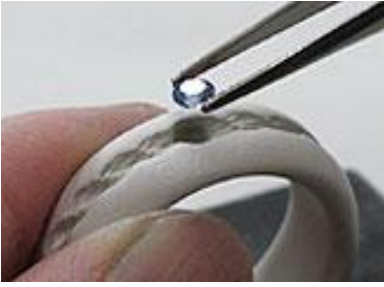
4) The pattern is made.



5) Smooth the sides of the ring flat with a medium fine file and sand paper (#320), and smooth the entire piece with a red sponge sanding pad (#320-600).



6) Mark the position to place the synthetic stones with a pencil, and make holes with a 3mm drill bit.



7) Put a small amount of Paste Type into the holes, fix the synthetic stones, dry and fire.



8) Polish the entire piece with a stainless steel brush and red, blue and green sponge sanding pads in order. Make a mirror finish to be completed.